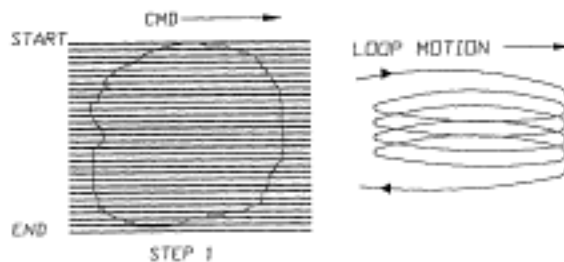


Repairing a Forming Fabric Hole Using the Stitch Method

By: Bruce Cuilla

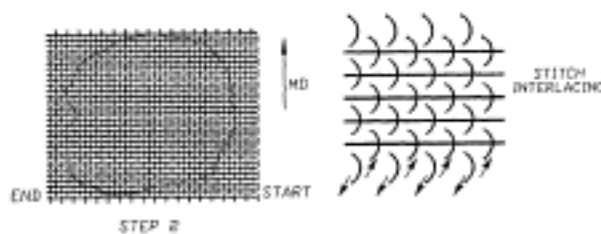
1. CMD Stitch

- 1.1 **Start** sewing yarn in the CMD direction, keeping all knots or ties on the machine side of the fabric.
- 1.2 **Feed** yarn in between weave pattern approximately every 1/8 inch. Tie off knot on the machine side.

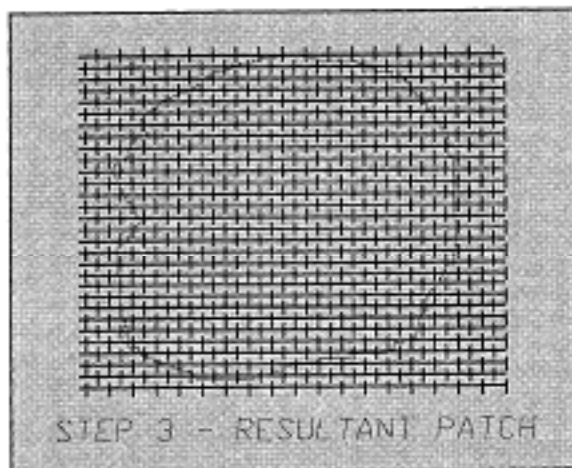


2. MD Stitch

- 2.1 **Again** start sewing yarn in the MD direction, keeping all knots or ties on the machine side of the fabric.
- 2.2 **Interlace** each MD direction stitch with the CMD yarns, alternating the over/under yarns with adjacent stitches.



3. Apply standard patch across top of repair using specified patching procedure.



NOTES

- A. When sewing fabric, keep slight tension on the area.
- B. Sew in yarns so that they are snug but not tight, thus preventing a pucker in the repaired area.